

1 Q. **Re: B-7, Upgrade Marine Terminal – Holyrood \$5,859,600 in 2012**

2 Provide a full explanation of available alternatives in relation to each of the aspects
3 of the project.

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6 A. The main aspects of the work to be completed under this project have been
7 categorized as follows:

- 8 • Fender Replacement/Repairs;
- 9 • Vessel Approach/Loading Arms;
- 10 • Anode Inspection/Replacement; and
- 11 • Life Safety Issues.

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13 Each of these categories has, in turn, been broken down into a number of
14 subcategories which comprise the various aspects of this project. A listing of each
15 subcategory followed by a description of the corresponding alternatives is
16 presented below:

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18 **1. Fender 4 Complete Replacement**

19 As outlined on page B18 of the report there are four critical fenders utilized
20 during the docking process. Fender 4 is one of these critical fenders and must
21 be replaced. There is no viable alternative.

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23 **2. Repairs to Fenders 3, 5 and 6**

24 As per page B19 of the report, fenders 5 and 6 underwent temporary repairs in
25 2008. The report recommends that the support suspension arms be replaced in
26 conjunction with the replacement of back support brackets, support pins and

1 chains. As these fenders are critical to the docking process, there is no viable
2 alternative outside of completing the recommended repairs.

3 **3. Modify Existing Loading Arms**

4 As discussed on pages B22 and B23 of the report, there are a number of
5 deficiencies with the current loading arm setup. Given the increased vessel size
6 the operating range of current loading arms is unable to properly facilitate the
7 off-loading of fuel oil. At present, vessels are required to take on ballast water
8 to reduce their freeboard to bring the ship's operating envelope in line with that
9 of the loading arms. Furthermore, the loading arms are equipped with a twelve
10 inch flange connection, whereby, the industry standard for vessels is sixteen
11 inches. Both of these issues present significant challenges during the fuel oil off-
12 loading process and need to be rectified.

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15 Replacement of the loading arms is the only viable alternative to the proposed
16 modifications. The installation of a new fuelling system is estimated to cost in
17 the vicinity of \$1,335,000. This is significantly greater than the proposed
18 modifications which are estimated to cost \$211,500.

19 **4. Radar System**

20 The installation of a radar system, to assist in the control and record of vessel
21 approach velocities, is recommended on page B15 of the report. This
22 equipment would play an important role in the vessel docking process. While
23 tractor tugs are presently utilized to help the vessel dock at a controlled velocity
24 there is no means to record the approach velocity and, as such, there is no
25 viable alternative other than the purchase and installation of such a system.
26 The estimated cost to purchase and install the system is \$110,000.
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1 **5. Loading Arm Drainage System**

2 As noted on page B26 of the report, the existing loading arms are not equipped
3 with a fuel oil clean out system. This often results in residual fuel oil remaining
4 in the lines upon completion of the off-loading process. With time the oil
5 hardens due to a decrease in the external temperature and forms a blockage in
6 the line. These blockages are problematic in the off-loading process and have
7 formed the subject for a number of letters of protest from the Atlantic Pilotage
8 Authority in the past. As such, there is no viable alternative to implementing
9 the proposed loading arm drainage system. The cost to complete this work is
10 estimated at \$280,000.

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12 **6. Inspect All Anodes and Replace As Required**

13 The anodes serve to reduce the corrosion rate of the steel pile jackets. These
14 concrete filled steel pile jackets comprise the structural piles for the jetty. As
15 described on page nine of the report, the anodes purpose is sacrificial, whereby
16 they are selected as they are more reactive to the corrosive environment than
17 the steel pile jackets. As a result of their increased reactivity, the anode is first
18 dissolved in the seawater in preference to the steel pile jackets. To ensure that
19 the marine terminal is structurally adequate to continue its vital role to the
20 Holyrood Thermal Generation Plant it is critical that these anodes be replaced.
21 The alternative would see new pile jackets installed. While the cost to complete
22 the installation of new pile jackets has not been completed, given the nature of
23 this type of installation the cost would prove to be significantly higher than the
24 \$473,200 estimated for the anode inspection and replacement.

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26 **7. Install Evacuation Life Raft and Two Fixed Platforms to Allow Vessel Access**

27 At present, there is no means of egress from the jetty to the water, were an
28 emergency evacuation required. This creates a significant potential for loss of

1 life or serious injury should an evacuation be required and egress via the shore
2 arm link be prohibited. For this reason, the provision of a secondary egress, as
3 outlined on page B29, is essential to the safety of this operation and there is no
4 viable alternative outside of providing the required access.

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6 **8. Lighting Upgrades**

7 The lighting upgrades, as outlined on page B31, are required to mitigate the risk
8 to personnel safety during the frequent replacement of the bulbs. The existing
9 fixtures measure approximately 35 feet high and, given the harsh weather
10 conditions they are exposed to on a regular basis; the bulbs require
11 replacement every six months. The harsh weather conditions, which contribute
12 to the accelerated failure of the bulbs, also significantly increase the risks
13 associated with the bulb replacement. The proposed lighting upgrades under
14 this project would be installed at a much lower height to provide improved
15 maintenance accessibility. Furthermore, the fixtures would be updated to a
16 more current standard to provide an extended service life, thereby reducing the
17 frequency of the bulb replacement.

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19 One alternative to providing new light fixtures would see revisions to the
20 current operating procedure for bulb replacement. A program could be
21 implemented, whereby the bulbs are replaced on a more frequent basis when
22 weather conditions do not create an additional hazard. Given the height of the
23 current fixtures, bulb replacement poses an inherent risk to personnel
24 irrespective of the weather. The required use of a bucket truck to complete the
25 bulb replacement creates an added risk when attempting to access the jetty via
26 the shore arm link. Furthermore, given the limited work space on the jetty deck
27 orientating the truck to utilize the outriggers and access the fixtures can prove

- 1 to be a daunting task. For this reason, it is recommended that the fixtures be
- 2 upgraded at the estimated cost of \$65,000.